



## SEMINARI DI CULTURA AERONAUTICA

07.06.2022  
15:00 - 18:30

Con il patrocinio di



UN NUOVO CICLO HA INIZIO

### II SEMINARIO

#### NEW ENERGY SOURCES FOR AVIATION:

le nuove fonti di energia applicate  
nel campo aerospaziale

I relatori che ci accompagneranno in questa seconda tappa  
saranno:

- **Ing. Antonio Pagano (CIRA)** – "Hydrogen Propulsion Systems for Aviation";
- **Dr. Patrizio Massoli (CNR - STEMS)** – "The new opportunities in the use of the renewable and mineral energy sources";
- **Ingg. Laura Clarizia / Danilo Russo (DICMAP1 UNINA)** – "Methods of Production and Storage of Hydrogen";
- **Ing. Giulio Liotti (DESA Engineering, UniParthenope)** – "Aeronautical Certification of Batteries";
- **Ing. Antonio Danzi (ASROPOLIS)** – "Influence of Smart Working on work organization and quality".

↓ Compila il form ↓



Nella **Biblioteca Storica**, Scuola Politecnica e delle Scienze di base, Piazzale Tecchio, previa registrazione al form. A valle dell'evento, verrà consegnato un attestato di partecipazione.

I seminari Interdisciplinari di Cultura Aeronautica, organizzati dalle Associazioni **AEROPOLIS**, **AIDAA** e **EUROAVIA Napoli** in collaborazione con il DII dell'Università Federico II, completamente gratuiti per tutti i partecipanti, hanno come scopo l'integrazione della formazione accademica degli allievi universitari con l'esperienza del mondo del lavoro e della ricerca.



# Hydrogen propulsion systems for aviation

ANTONIO PAGANO



- ❑ Hydrogen for use in aviation: pros & cons
- ❑ Hydrogen propulsion systems for aviation
  - Fuel cell-based
  - Hydrogen fueled turbines
- ❑ Hot research topics on hydrogen for aviation
- ❑ Ongoing research at CIRA
- ❑ Aviation as hard-to-abate sector

- ❑ **Hydrogen for use in aviation: pros & cons**
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- ☐ Abundant even if combined with many elements
- ☐ High energy density (142 MJ/kg vs 46MJ/kg of kerosene).
- ☐ Lower fuel weight than kerosene.
- ☐ Used in fuel cell-based propulsion systems and hydrogen direct combustion engines.
- ☐ Fuel cell-based systems is suited for distributed electric propulsion.
- ☐ Combustion of  $H_2$  produces no  $CO_2$  and limited  $NO_x$ .
- ☐ No secondary emissions such as soot, CO, volatile organic compounds.
- ☐ Usage of the cryogenic heat sink can increase turbofan engine thermal efficiency substantially.
- ☐ Wide combustion range and flammability limit.
- ☐ In the event of a leakage and/or fire, it evaporates and rises away quickly
- ☐ Less prone to combustion instabilities when compared to other fuels.
- ☐ It can be made by renewable energy sources.

- ☐ Poor volumetric energy density ( $70.8 \text{ kg/m}^3$  for LH2 vs.  $750 \text{ kg/m}^3$  for kerosene).
- ☐ Increased storage space compared to conventional jet fuels.
- ☐ The fuel cannot be stored in the wings but only in the fuselage or in underwing pods.
- ☐ LH2 storage requires cryogenic or pressurized tanks.
- ☐ LH2 has an extremely low boiling temperature (20.3 K); therefore, it requires very effective insulation to keep the fuel cool.
- ☐ Embrittlement. Hydrogen can damage the structural integrity of certain materials.
- ☐ The fuel cost is higher than the conventional kerosene.
- ☐ The production capacity for "green" hydrogen is still inadequate.
- ☐ The airport logistics are quite difficult.
- ☐ Emission of water vapor increases and may be critical at higher altitudes ( $>8 \text{ km}$ ) because of contrails formation and in their further development to cirrus clouds
- ☐ Hydrogen has a propensity to leak.
- ☐ Hydrogen has a tendency to flashback during the combustion process in a gas turbine.
- ☐ Safety of operations and usage in an airport environment is challenging.
- ☐ The energy efficiency for electrolysis and liquefaction is around 50%.
- ☐ Psychological concerns from the disaster of the airship "Hindenburg" in 1937 in which 36 people died.

Hydrogen

Kerosene



1 : 2.8

... but tank mass, fuel system

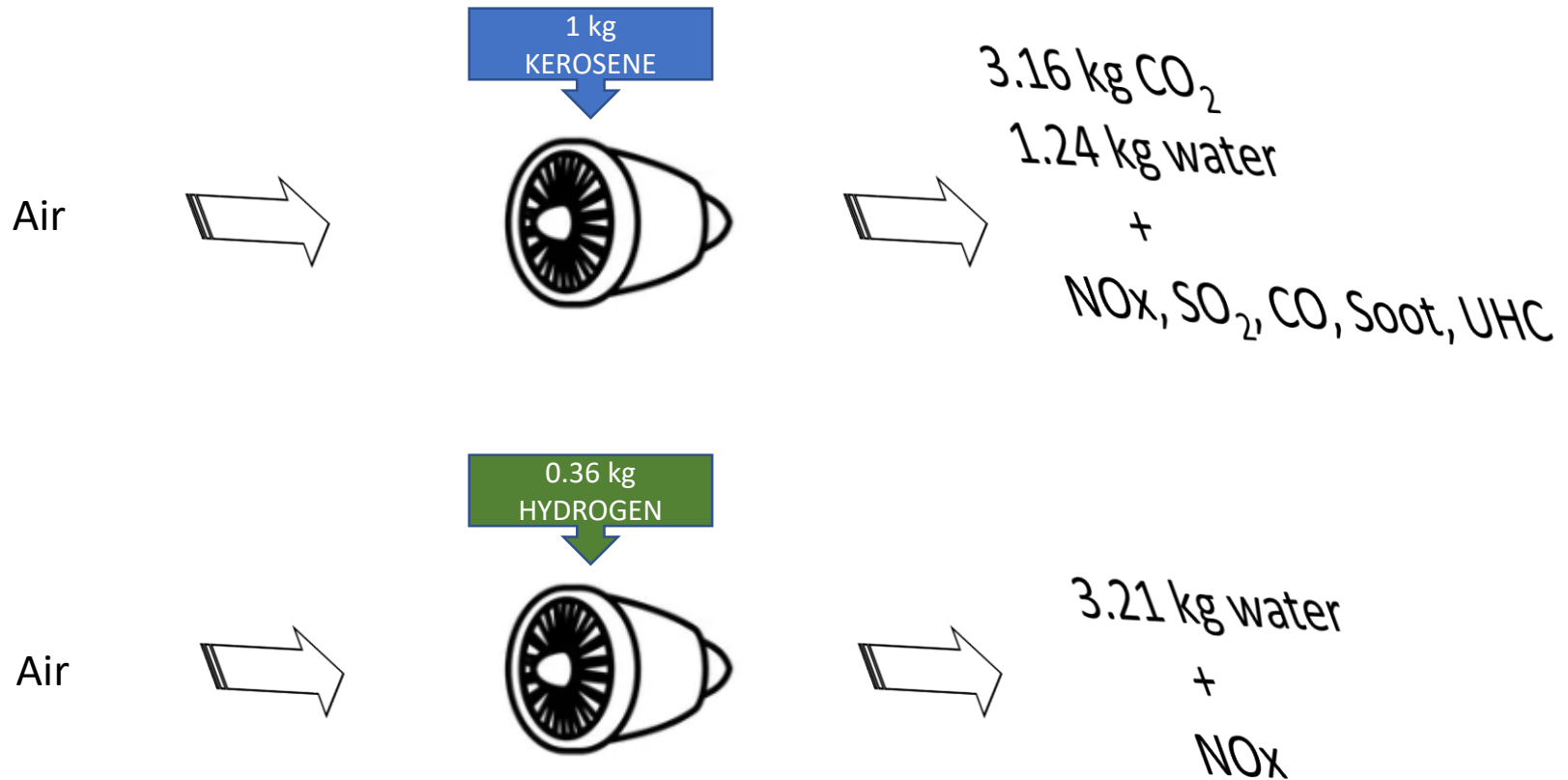
LH2 tank gravimetric index=0.15→0.35

CH2 tank gravimetric index=0.06→0.13



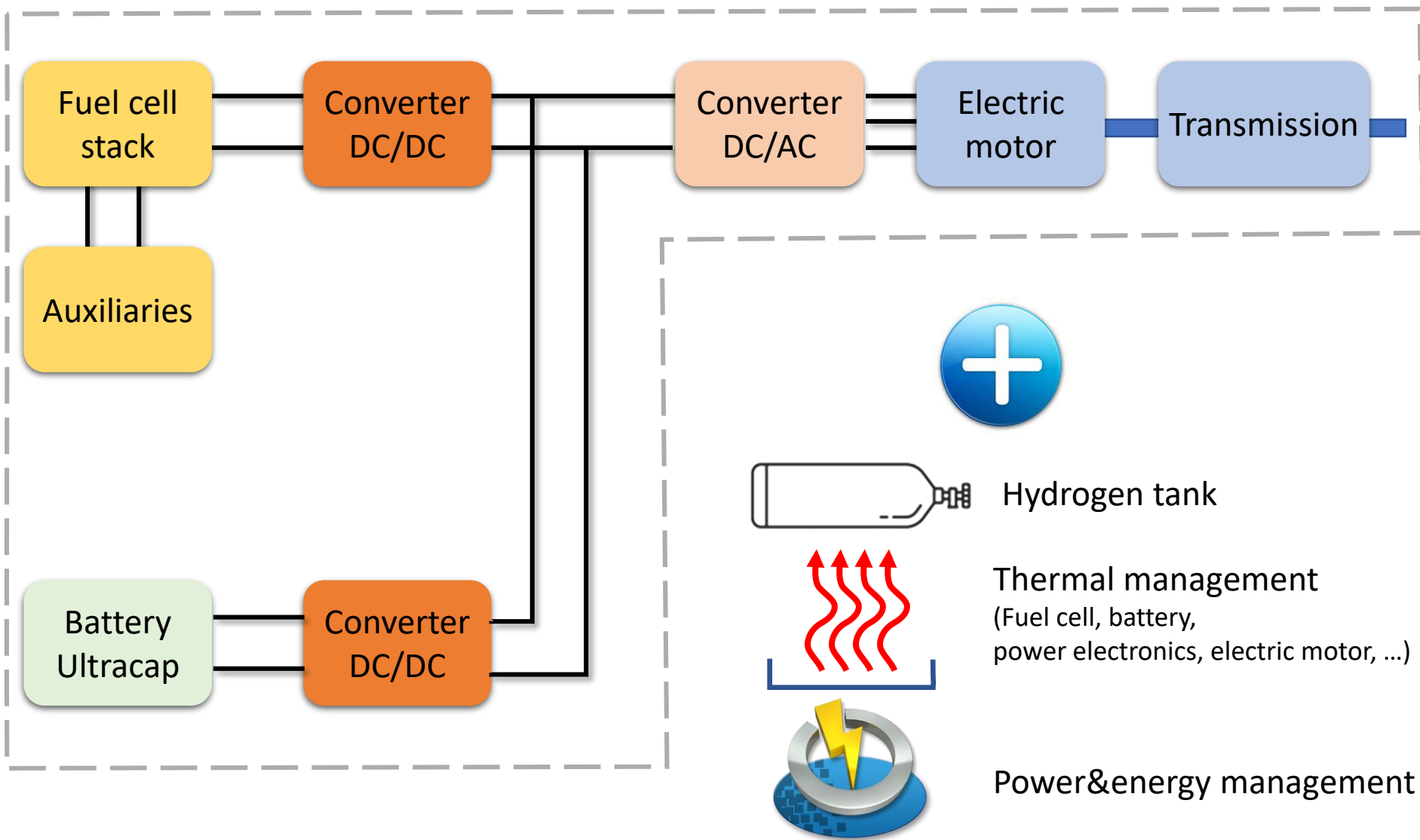
4 : 1

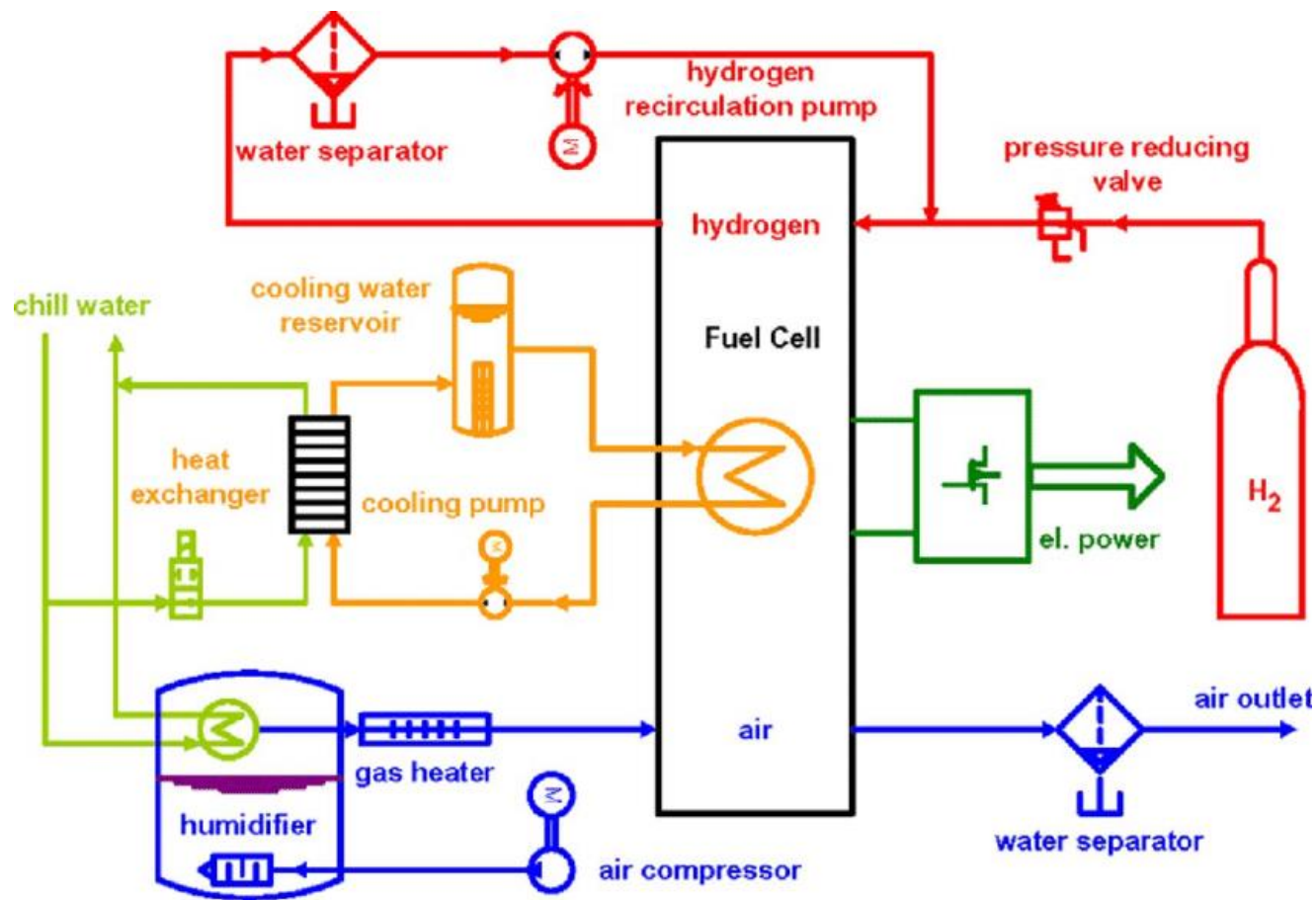
... and spherycal-cylidrical tank  
cryogenic system, a/c config.



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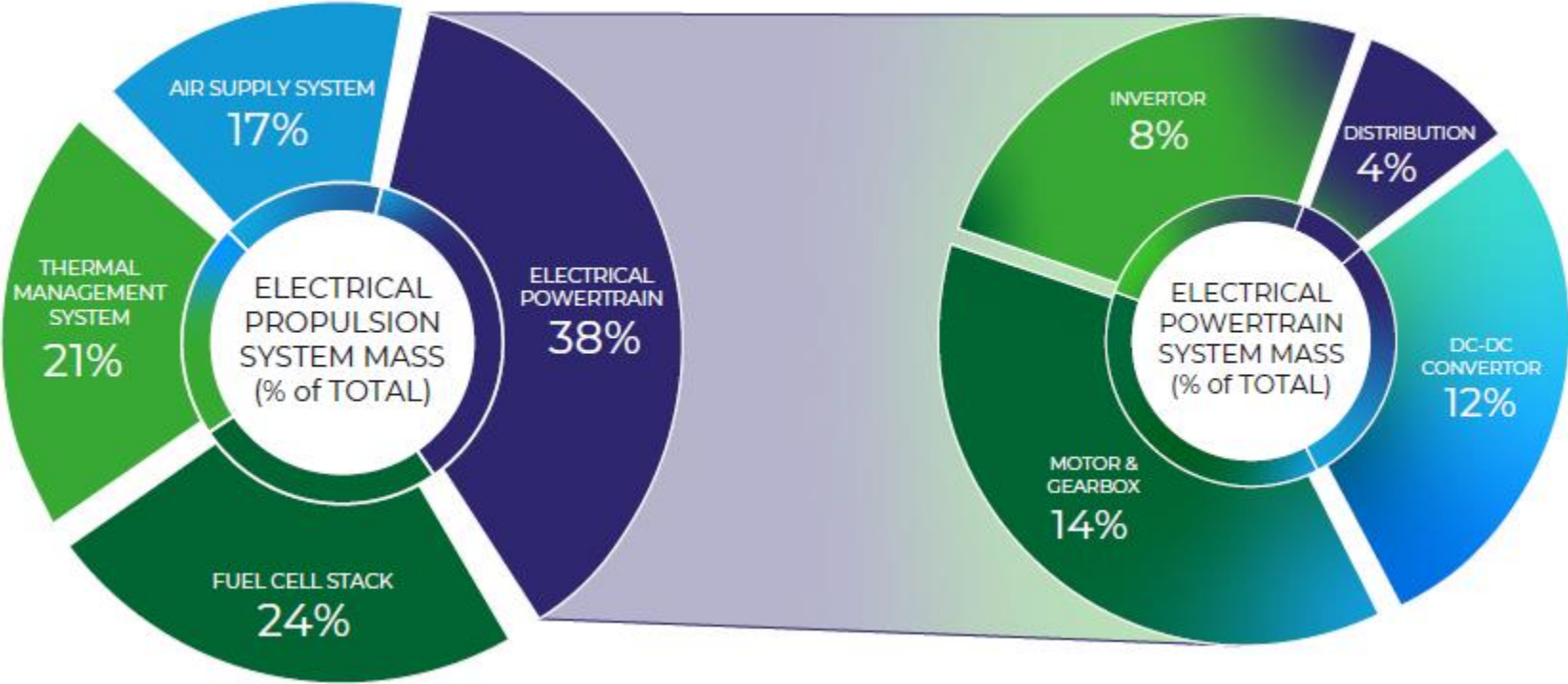




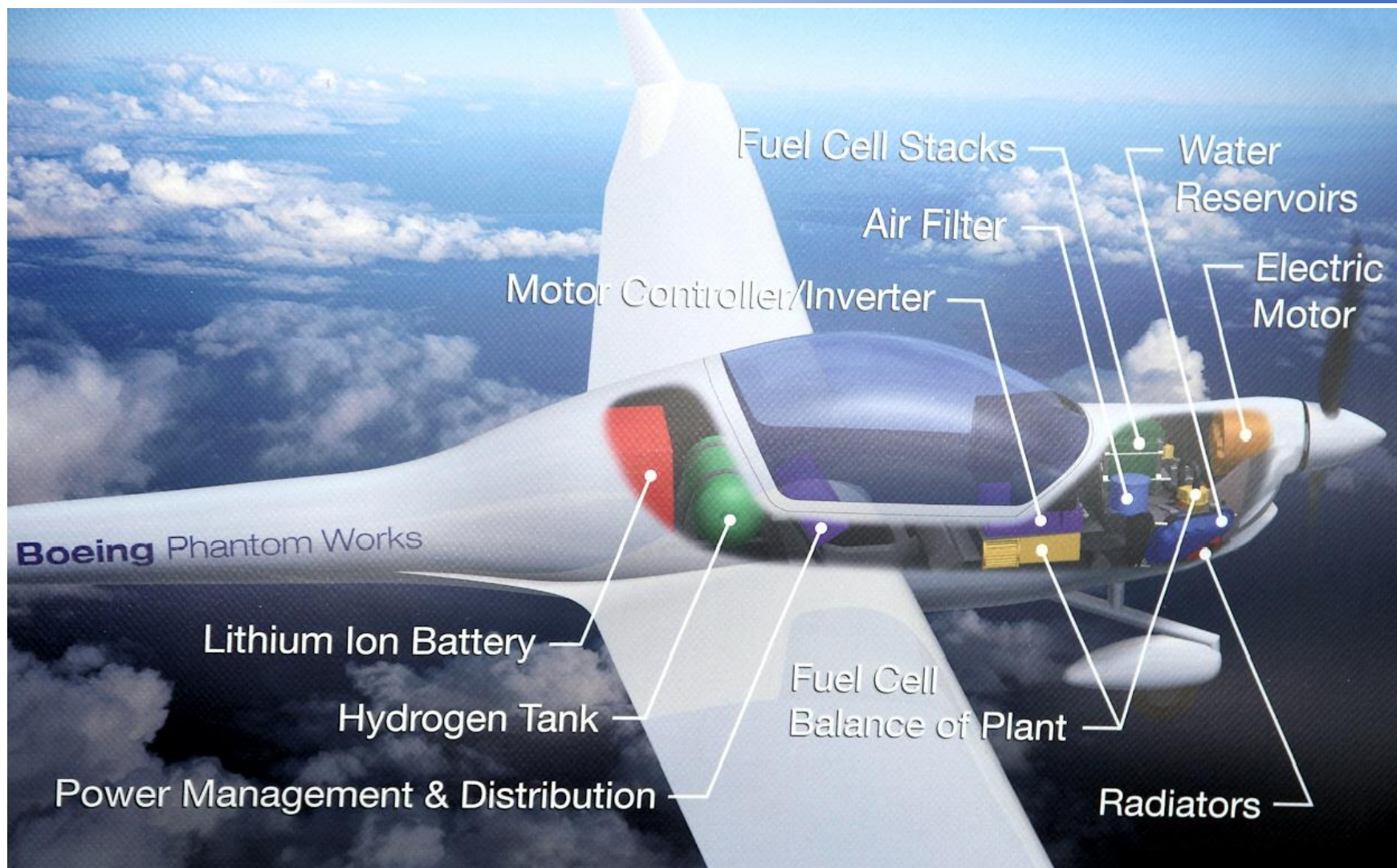


Grasser, F., & Rufer, A. A Fully Analytical PEM Fuel Cell System Model for Control Applications. Industry Applications, IEEE Transactions on. 43. 1499 – 1506, 2007.

## Weight and volume concerns



ATI, Electrical propulsion systems, project flyzero, FZO-PPN-COM-0030, March 2022



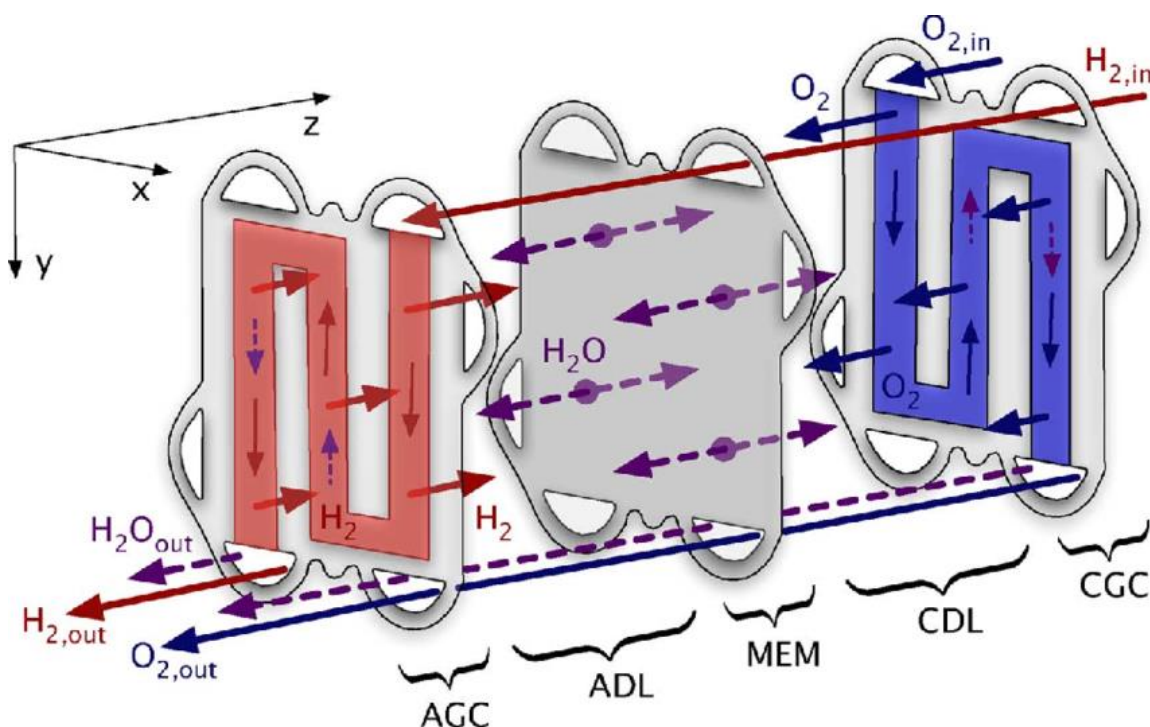
<https://www.flugzeuglexikon.com/ILA%20-%20Luftfahrtausstellung/Sportflugzeuge/Diamond%20Super%20Dimona%20-%20Brennstoffzellen/diamond%20super%20dimona%20-%20brennstoffzellen.html>



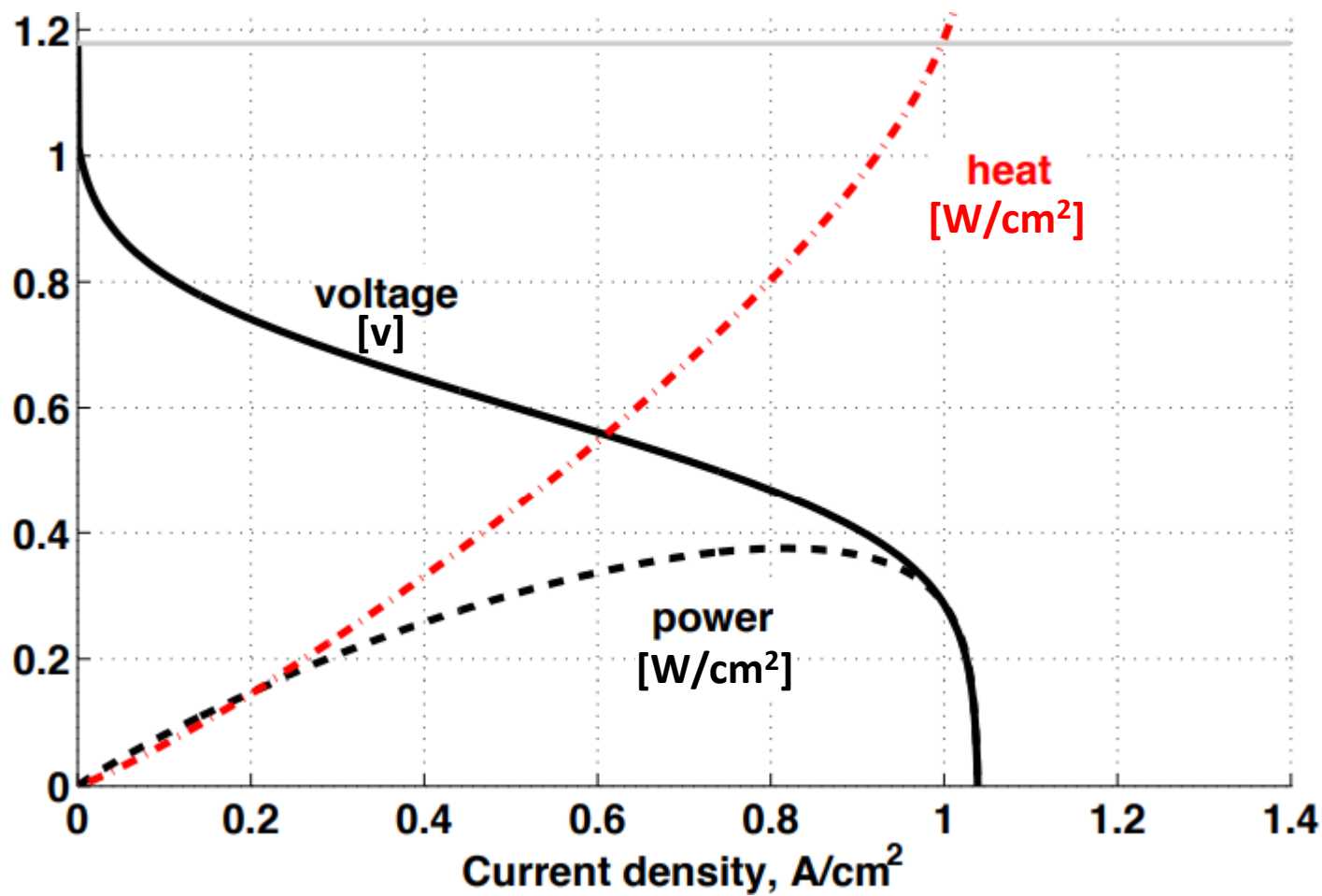
Cathode:  $\text{O}_2 + 4\text{H}^+ + 4\text{e}^- \rightarrow 2\text{H}_2\text{O}$

Anode:  $2\text{H}_2 \rightarrow 4\text{H}^+ + 4\text{e}^-$

Overall:  $2\text{H}_2 + \text{O}_2 \rightarrow 2\text{H}_2\text{O} + \text{Energy}$



A hydrogen fuel cell uses the chemical energy of hydrogen to produce electricity



Parameter	LTPEM	HTPEM	Comments
Temperature Range	$\leq 80\text{ C}$	140-180 C	Significantly broader <b>temperature range</b>
Electrolyte	Water	Phosphoric acid	<b>No water management</b> problems, but more corrosive conditions
Humidity control	Critical	Unnecessary	HTPEM permits short <b>overheating and overcurrent</b> – more reliable in an emergency
Impurity Tolerance	CO – ppm levels	CO – several percent	Enhanced <b>tolerance</b> for HTPEM for other impurities also. Lower operational cost
Membrane chemistry	Fluorocarbon – higher cost	Hydrocarbon – lower cost	Lower <b>capital cost</b>
Durability	5,000-10,000 h	5,000-20,000 h	<b>20,000 hours</b> achieved in a lab
Stack design	Standard	Simplified	No gas humidification, simpler <b>cooling system</b>

<https://ecofriend.com/enfica-fc-s-rapid-200-fc-electric-aircraft-sets-speed-and-endurance-records.html>



<https://www.flugzeuglexikon.com/ILA%20-%20Luftfahrtausstellung/Sportflugzeuge/Diamond%20Super%20Dimona%20-%20Brennstoffzellen/diamond%20super%20dimona%20-%20brennstoffzellen.html>

	Based on	Aircraft	FC power (kW)	Year
Boeing	HK 36 Super Dimona	Motorglider	20	2008
ENFICA-FC	Rapid 200	Ultralight	20	2010
DLR	Antares 20E	Motorglider	3x11	2009-2012
H2FLY	Pipistrel Taurus G4	Twin-fuselage 4 seats	4x11	2016
ZeroAvia	Piper M350	Light (6 pax)	100 (?)	2020





<https://aviationweek.com/aerospace/aircraft-propulsion/deutsche-aircraft-h2fly-partner-fuel-cell-dornier-328>



<https://www.thetimes.co.uk/article/are-zero-emission-flights-ready-for-take-off-gflbf70zc>

	Based on	Aircraft	FC power (kW)	Maiden flight
Fresson project	Britten-Norman BN2	9 pax (CS23)	2x250	2025
ZeroAvia (?)	Dornier 228	19 pax (CS23)	2x600	2024
H2FLY	Dornier 328	40 pax (CS25)	1500	2030
Flyzero project	-	75 pax (CS25)	-	2030

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## *Tu-155 experimental aircraft – first flight 1998*

САМОЛЕТ ТУ-156 С ДВИГАТЕЛЯМИ НК-89



- ☐ New combustors
- ☐ Cryogenic H<sub>2</sub>
- ☐ Fuel system
- ☐ Large tank
- ☐ Fuselage modification

<https://web.archive.org/web/20130218231656/http://www.tupolev.ru/English/Show.asp?SectionID=82>



Klug, H.G., CRYOPLANE – Hydrogen Fuelled Aircraft, 2001



<https://www.enableh2.eu/>

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## KEY DEMONSTRATORS

### NEXT GENERATION COCKPIT SYSTEMS



### ADVANCES IN WINGS AND AERODYNAMICS



### OPTIMAL CABIN & PASSENGER ENVIRONMENT



### BREAKTHROUGHS IN PROPULSION EFFICIENCY



### NOVEL AIRCRAFT CONFIGURATIONS



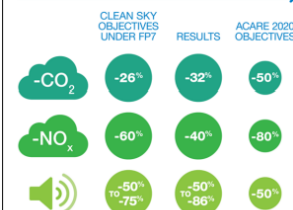
### INNOVATIVE STRUCTURES AND PRODUCTION SYSTEMS



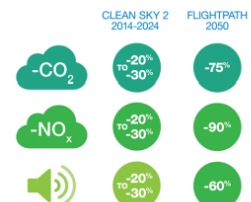
### AIRCRAFT NON-PROPULSIVE ENERGY & CONTROL SYSTEMS



## CLEAN SKY OBJECTIVES 2008-2017



## CLEAN SKY 2 OBJECTIVES



WWW.CLEANSKY.EU

@cleansky\_ju

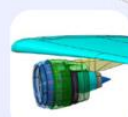
Clean Sky Joint Undertaking

Horizon 2020  
European Union Funding  
for Research & Innovation

## BREAKTHROUGHS IN PROPULSION EFFICIENCY



Very High Bypass Ratio (VHBR) Large Turbofan



UltraFan (VHBR) Flight Test Demonstration



Ultra-High Propulsive Efficiency (UHPE)



UHPE Integration



Advanced Geared Engine Configuration (HPC and LPT technology demonstration)



Business aviation / short range Regional Turboprop



Light weight and efficient Jet-fuel reciprocating engine



Reliable and more efficient operation of small turbine engines



- The Clean Aviation JU will develop disruptive new aircraft technologies to support the European Green Deal, and **climate neutrality** by 2050. These technologies will deliver net greenhouse gas (GHG) **reductions of no less than 30%**, compared to 2020 state-of-the-art.
- The technological and industrial readiness will allow the deployment of new aircraft with this performance no later than 2035, enabling **75% of the world's civil aviation fleet to be replaced by 2050**.
- The aircraft developed will enable net CO<sub>2</sub> reductions of up to 90% when combined with the effect of sustainable 'drop-in' fuels, or **zero CO<sub>2</sub> emissions in flight when using hydrogen** as energy source.



- Facilitate the transition to a greener EU society through the development of hydrogen technologies.
- Fit for 55, greenhouse gas emissions **reduction to at least 55 % below 1990** levels by 2030, and **climate neutrality** at the latest by 2050
- Strengthen the competitiveness of the Union clean hydrogen value chain, with a view to supporting, notably SMEs, accelerating the market entry of innovative competitive clean solutions;
- Stimulate research and innovation on **clean hydrogen production, distribution, storage and end use applications**.

## ❑ HPA – Hydrogen-Powered Aircraft

- Direct Combustion of Hydrogen in Aero-engines (fuel injection system, H<sub>2</sub> combustion chamber sizing and design, and the fuel delivery systems)
- Multi-MW Fuel Cell Propulsion System for Hydrogen-Powered Aircraft (**Power level 2-4MW**, efficiency >0.45, power density >2kW/kg)
- Large Scale Lightweight Liquid Hydrogen Integral Storage Solutions (**150 kg LH<sub>2</sub> content**, integral and conformal/non-conformal, **g.i.>=35%**)
- Near Term Disruptive Technologies for Hydrogen-Powered Aircraft (HIPS flight ready, power level **0.5MW**, **cryo TM**, **integral tank 100kg**)

## ❑ HER – Hybrid-Electric powered Regional aircraft

## ❑ SMR – Short/short-Medium Range aircraft

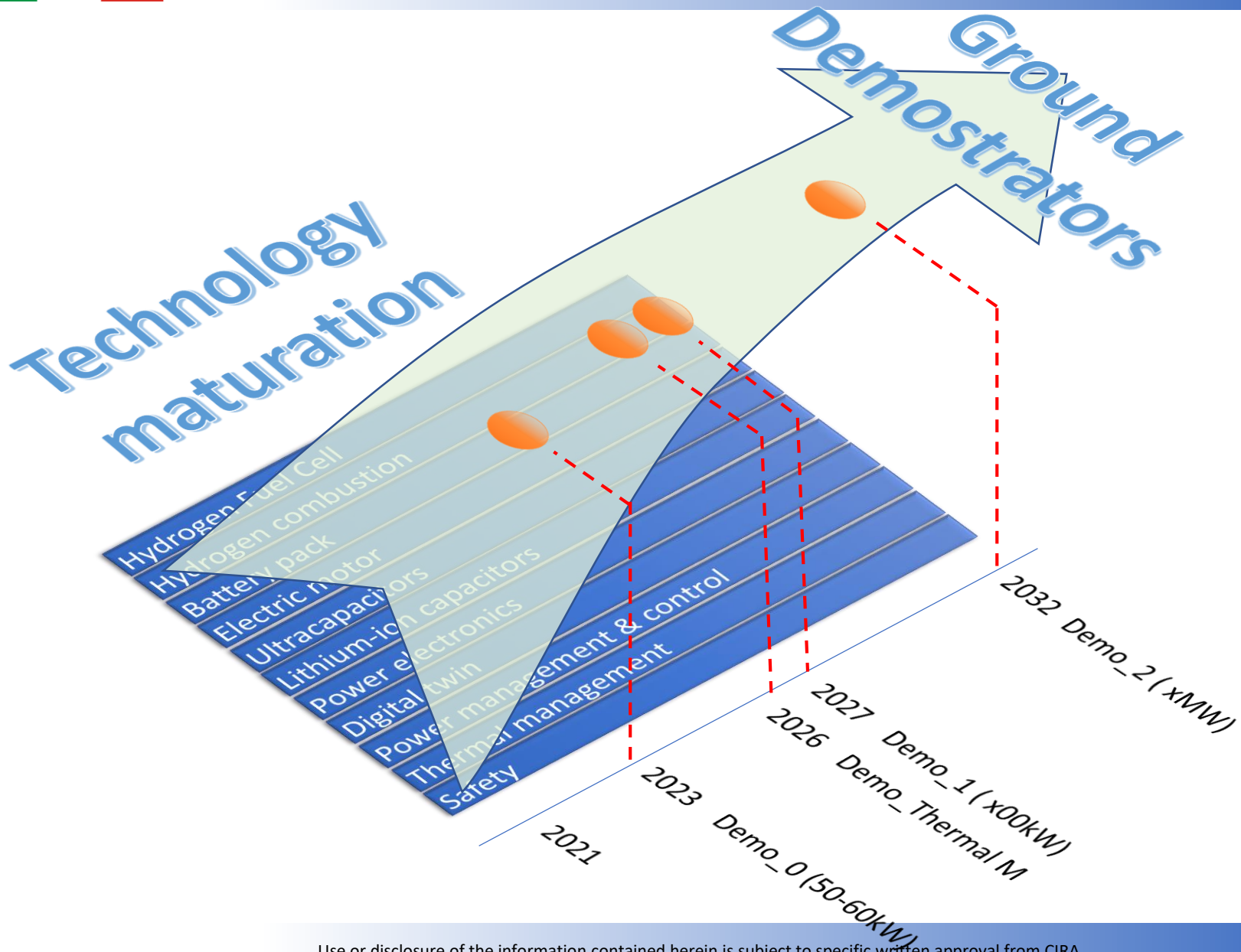
## ❑ TRA – Transversal



- ❑ Renewable hydrogen production
- ❑ Hydrogen storage and distribution
- ❑ Hydrogen end uses: transport applications
  - Development and optimisation of a dedicated Fuel Cells for Aviation: Development of dedicated stack (100s kW) with the objective of **MWs full system**  
(*Stack power >250kW, power density > 1.5kW/kg at a power level of at least 1 MW*)
  - Development of **specific aviation cryogenic storage system** with a gauging, fuel metering, heat management and monitoring system  
(*50-150kg LH2, g.i.=0.16-0.35*)
  - Development and optimisation of a dedicated Fuel Cells for Aviation: disruptive **next-gen high temperature Fuel Cells** technology for future aviation  
(*system size 1.5MW, system level > 1.5 kW/kg, stack level > 3 kW/kg*)
- ❑ Hydrogen end uses: clean heat and power
- ❑ Cross-cutting
- ❑ Hydrogen valleys



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## ❑ Fuel cell systems by simulation

- Energy sources modeling
- Digital Twin

## ❑ Thermal management systems

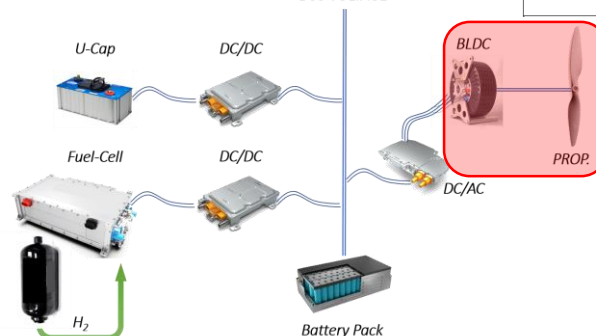
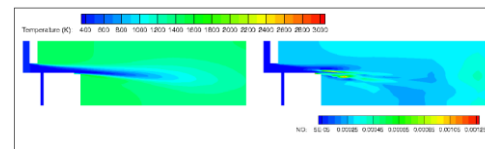
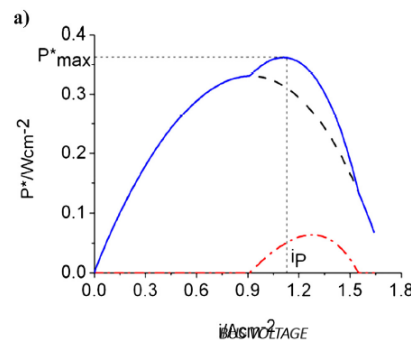
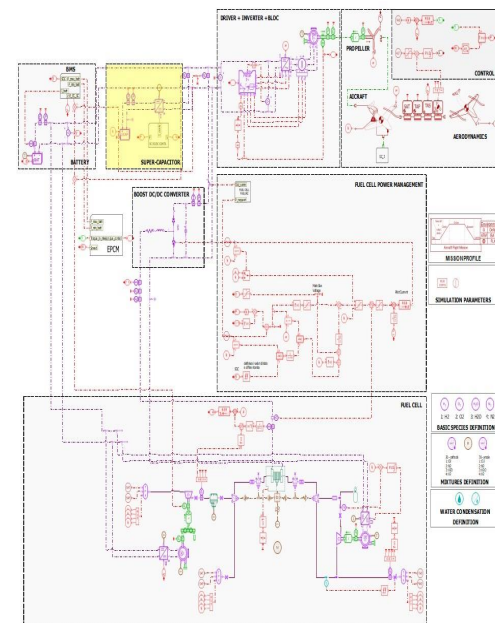
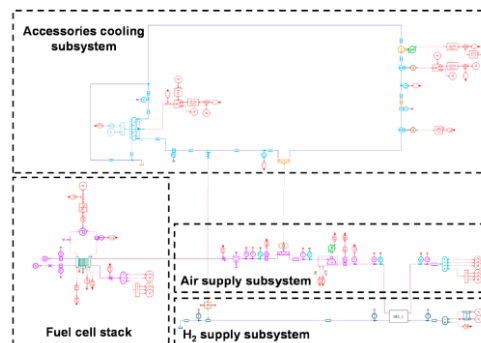
- Conventional
- Innovative (for cryogenic  $H_2$ )

## ❑ Hydrogen direct combustion

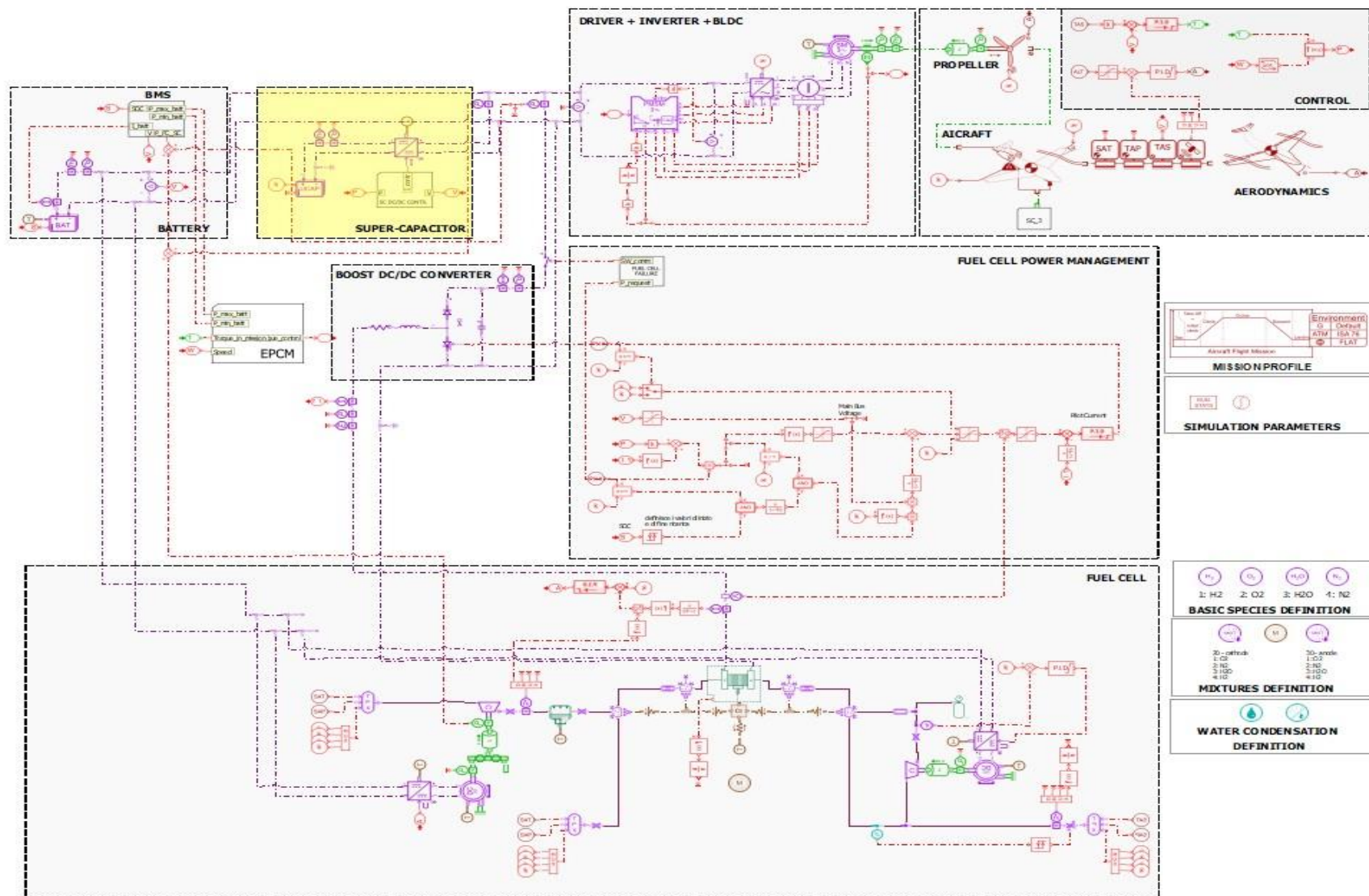
- Micromix combustor

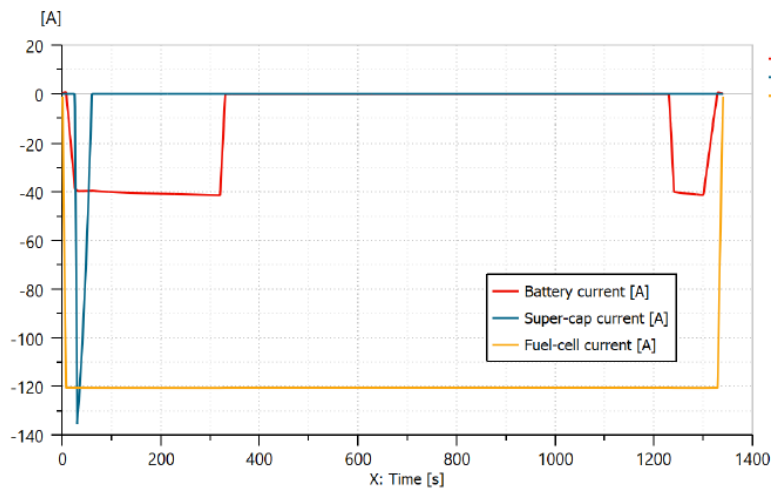
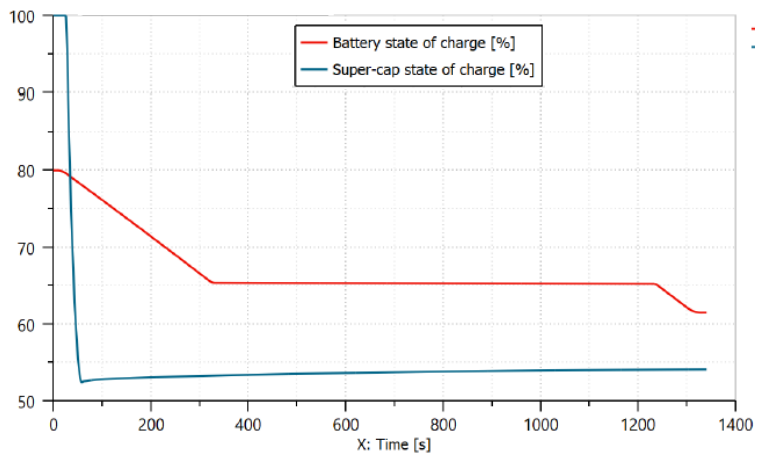
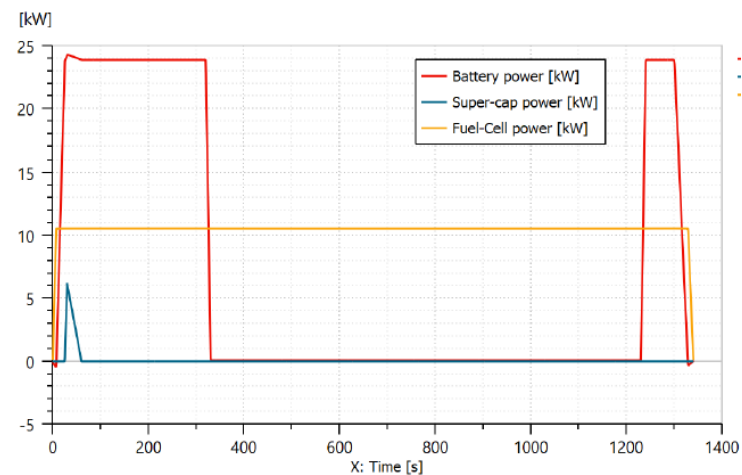
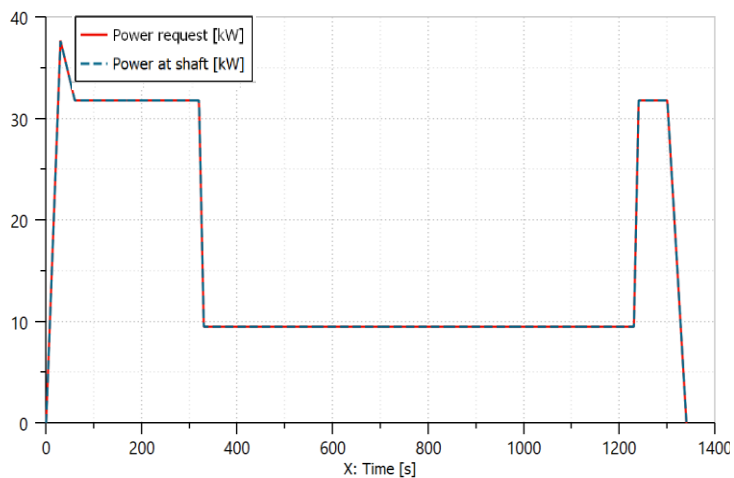
## ❑ Fuel cell system by demonstration

- 50-60 Kw Ground Demo



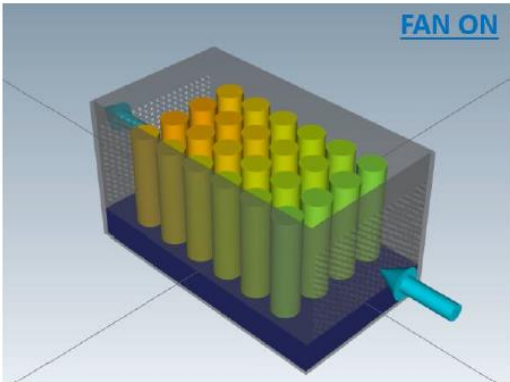
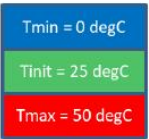
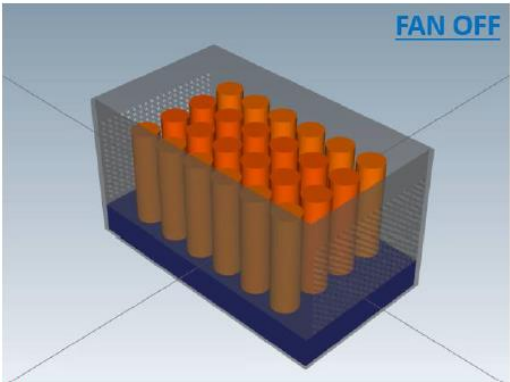
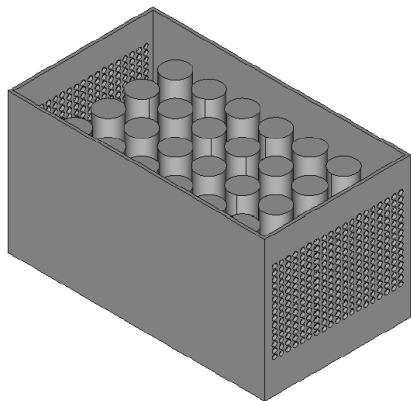
# FUEL CELL SYSTEM BY SIMULATION: OVERALL MODEL



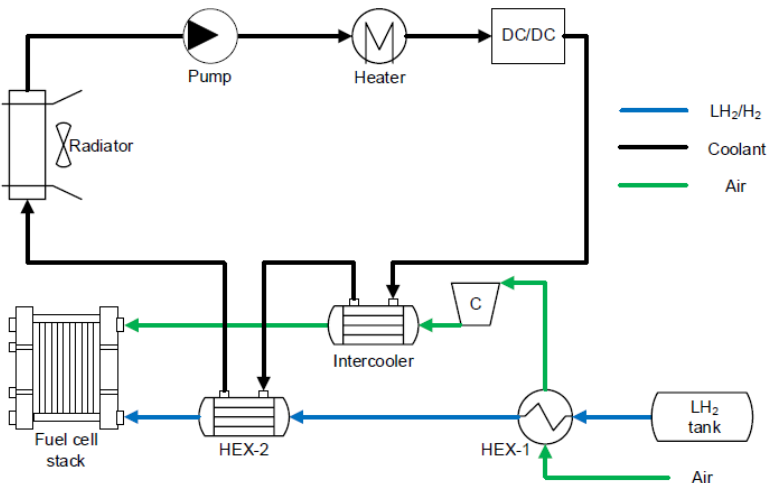




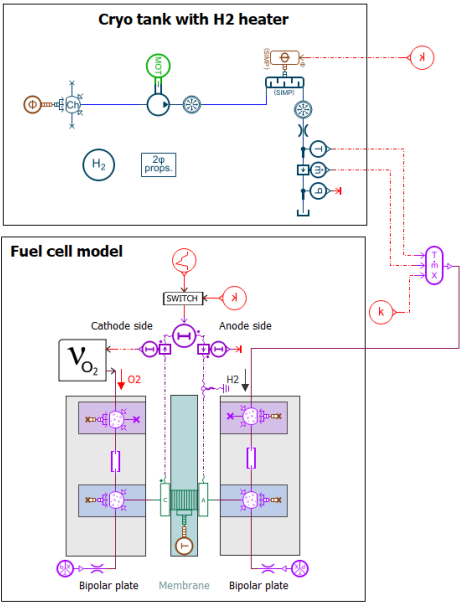
## Battery pack cooling



## Regenerative sub-system for heat recovering to increase the cryogenic hydrogen temperature

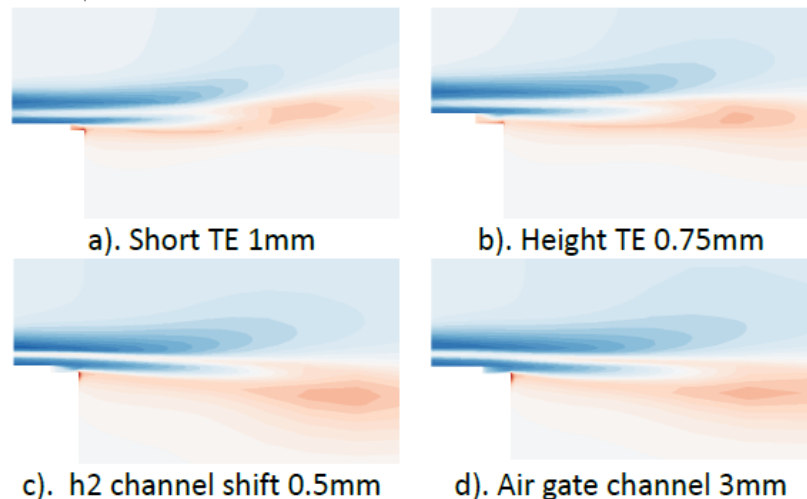
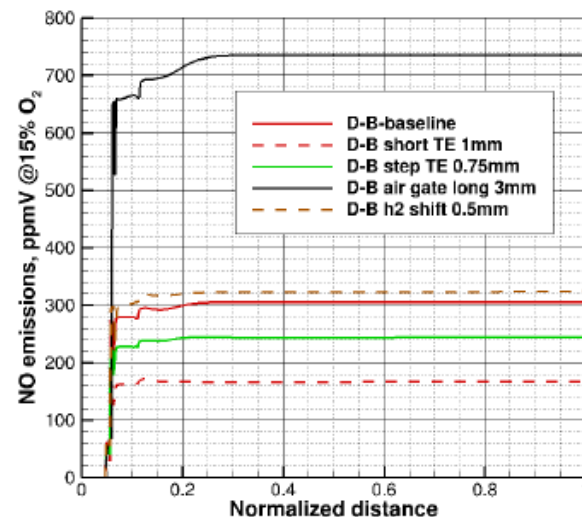
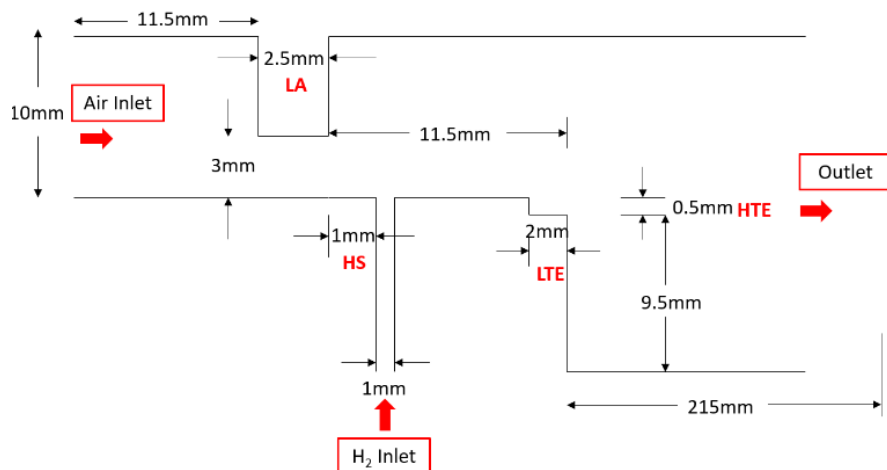
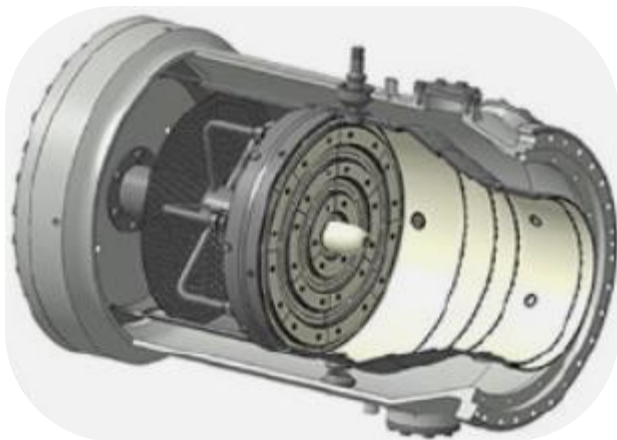


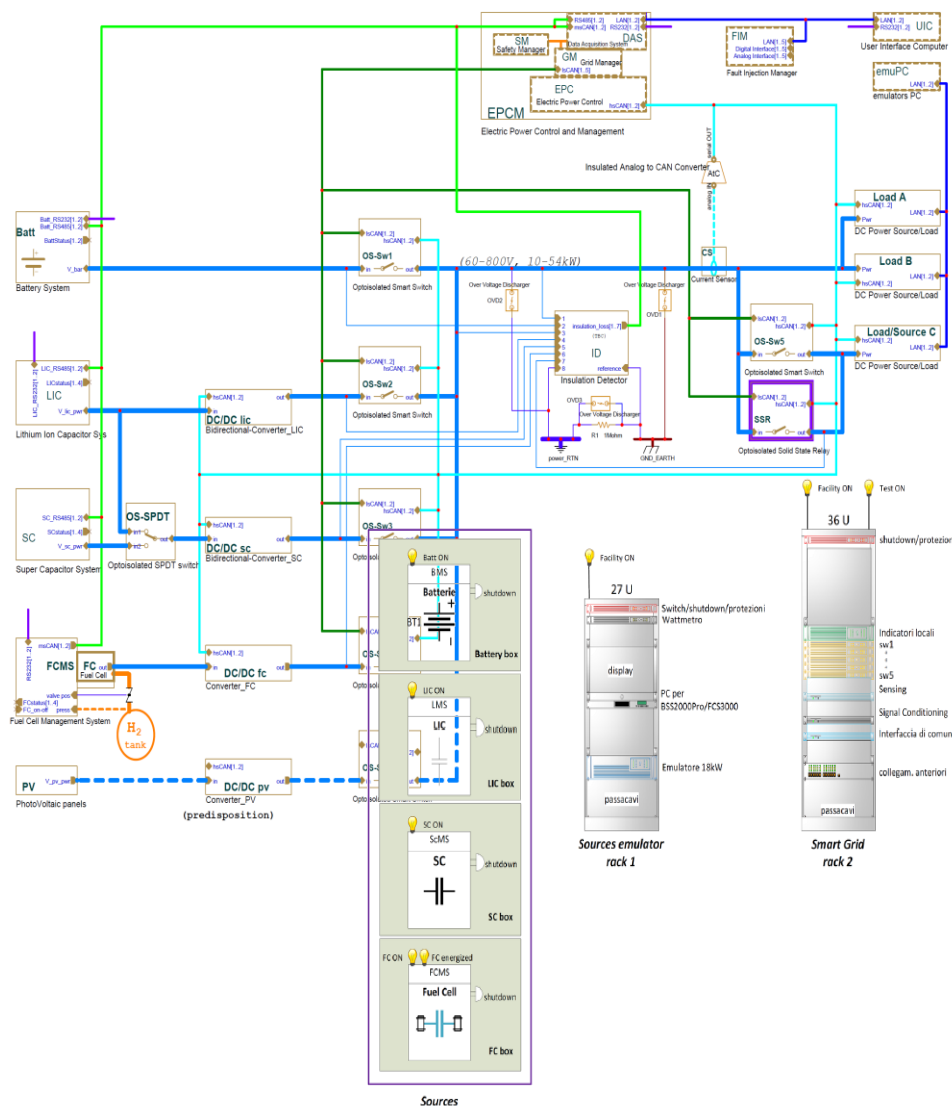
Gas species definition	
$\text{O}_2$	$\text{H}_2\text{O}$
$\text{N}_2$	$\text{H}_2$
Gas mixture definition	
20 - cathode	30 - anode
1: $\text{O}_2$	1: $\text{O}_2$
2: $\text{N}_2$	2: $\text{N}_2$
3: $\text{H}_2\text{O}$	3: $\text{H}_2\text{O}$
4: $\text{H}_2$	4: $\text{H}_2$
Water condensation definition	
GDL solid definition	



Yang, M. et al, On-Board Liquid Hydrogen Cold Energy Utilization System for a Heavy-Duty Fuel Cell Hybrid Truck, World Electr. Veh. J. 12(3) 2021.

French, A., Mingione, G., Schettino, A., Roncioni, P., Vitagliano, P.L., Minervino, M,  
Parametric Studies and Simulations of a Hydrogen Micromix Combustor ,  
ASME Turbo Expo 2022, June 2022.





## Ground demonstrator

Objective: experimental investigations on FC-based propulsion systems

Power output: 50-60 kW

COTS assembly

Expandable modular architecture

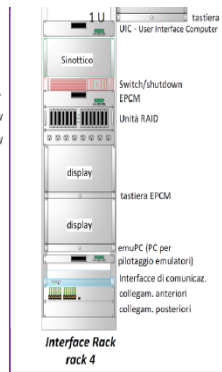
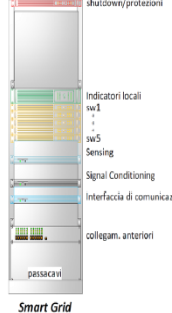
Preliminary sizing

Fuel Cell: 10-20kW

Battery pack:  $\approx 5\text{kWh}$

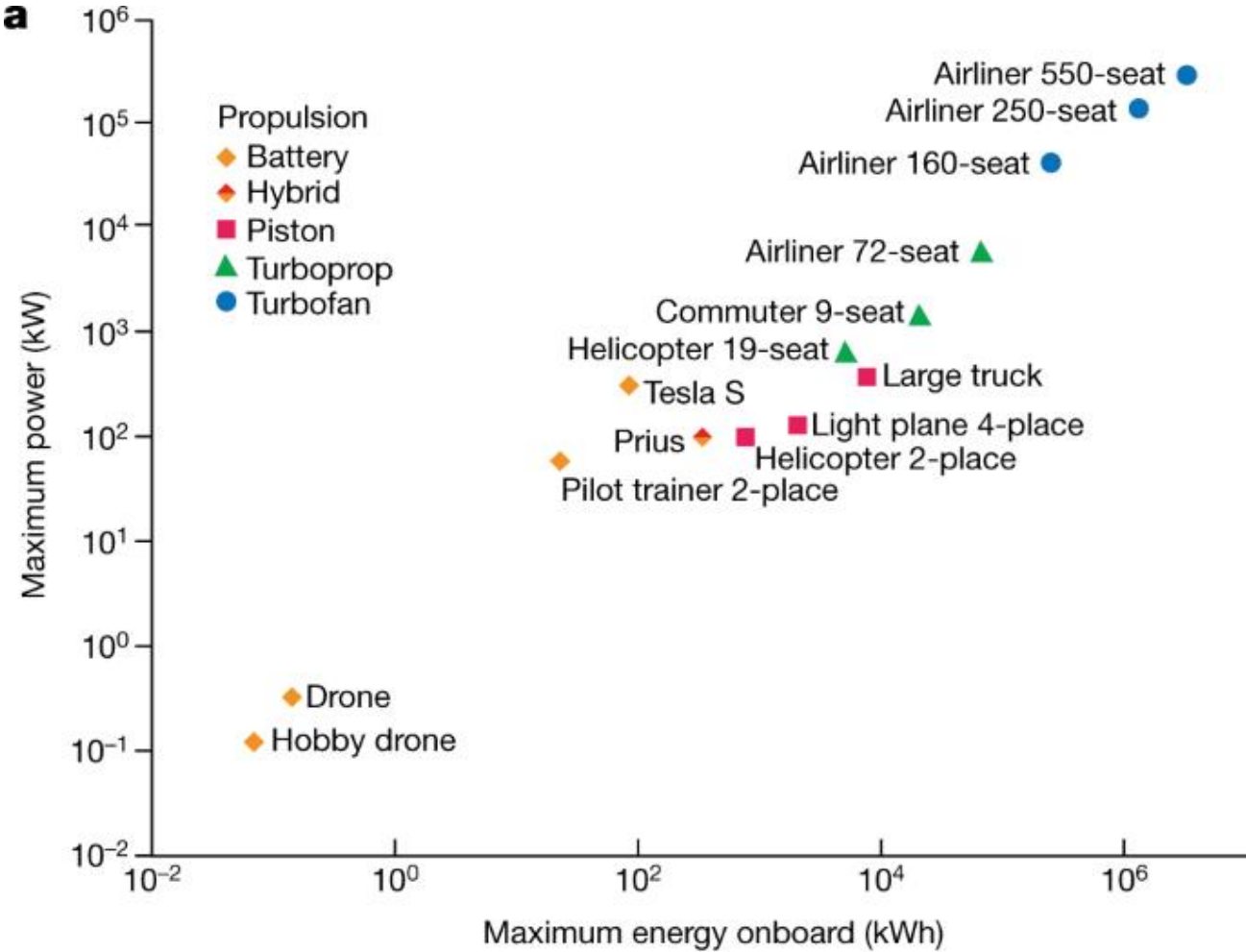
Ultracap:  $\approx 100\text{Wh}$

Motor:  $>60\text{ kW}$  (continuous)

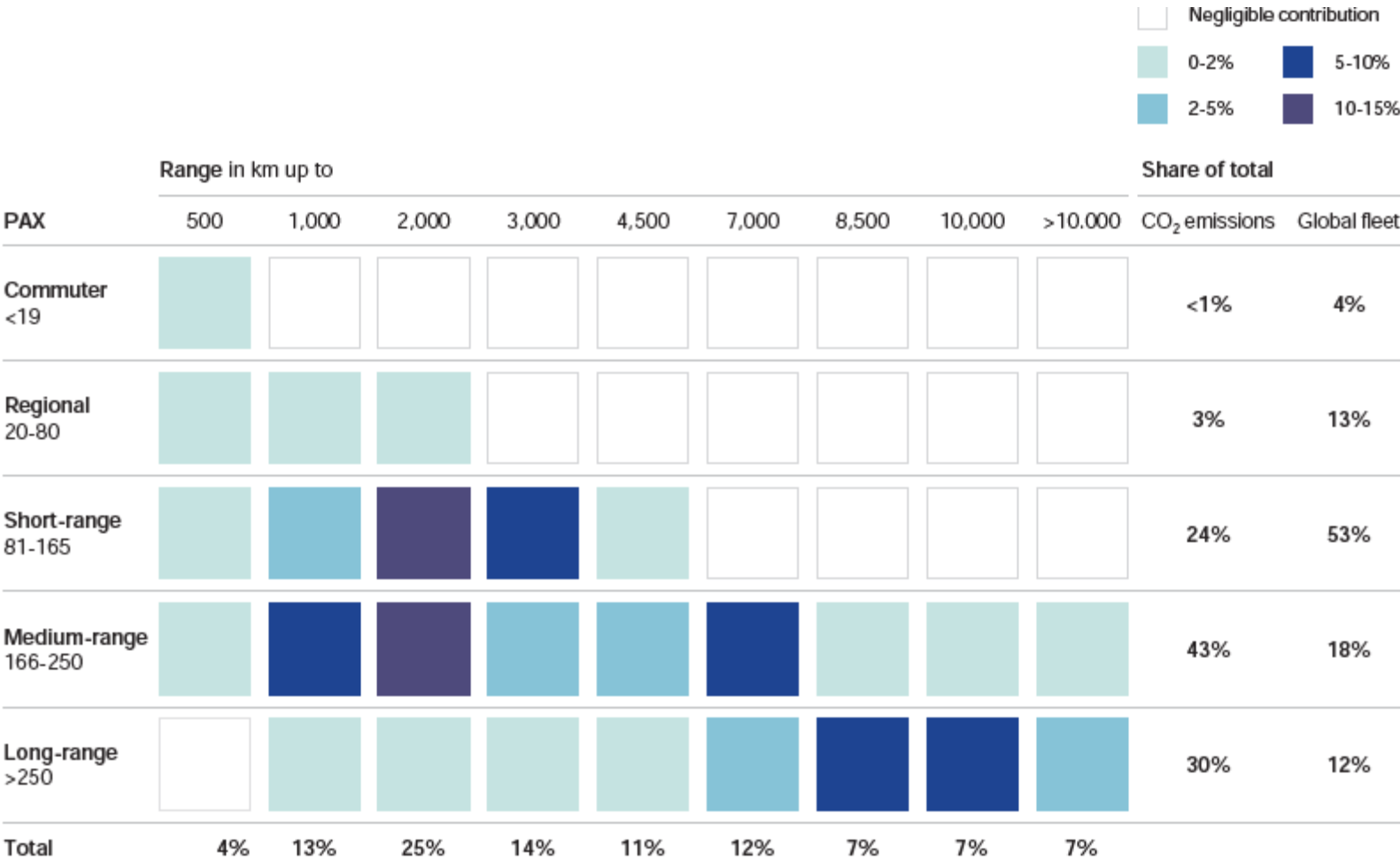




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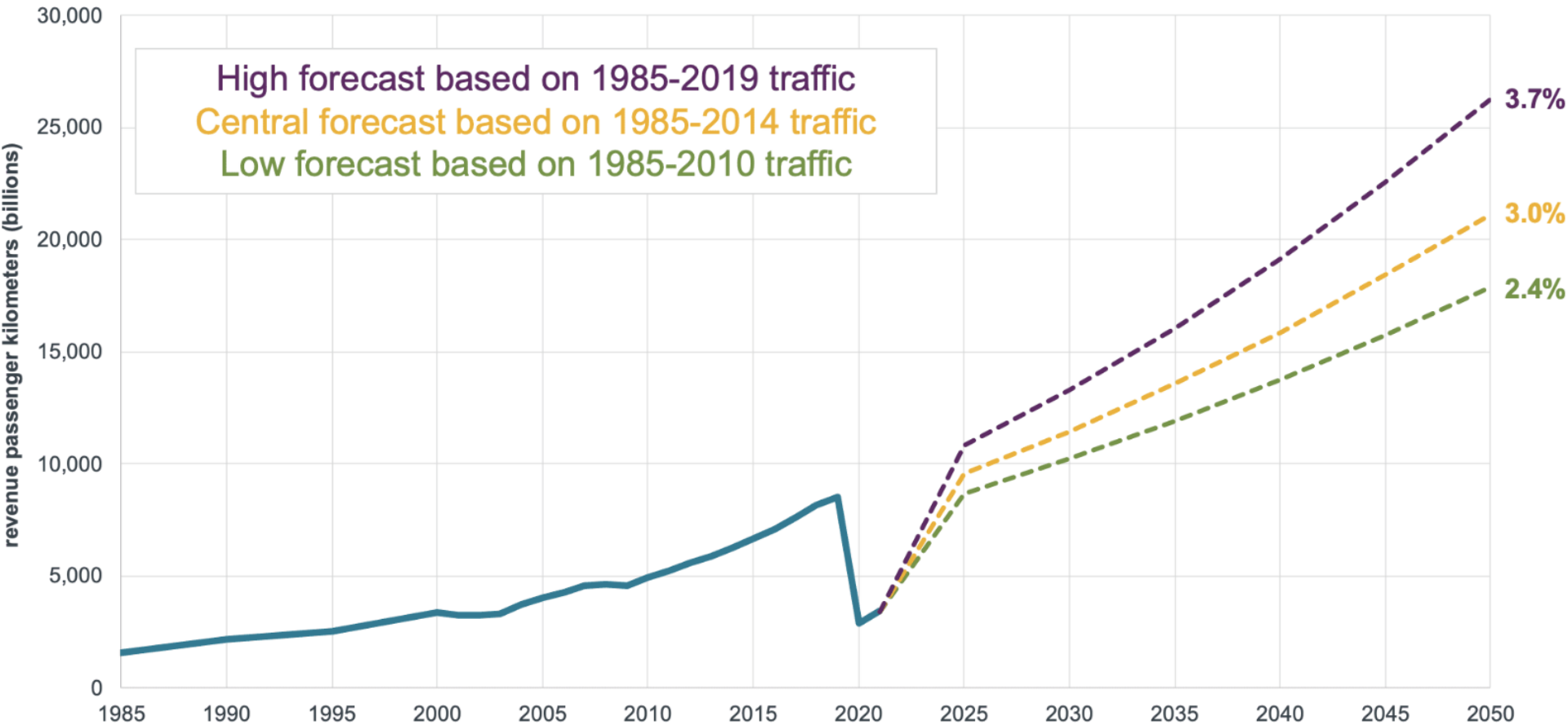
Viswanathan, V., Epstein, A.H., Chiang, Y.M. *et al.* The challenges and opportunities of battery-powered flight. *Nature* **601**, 519–525 (2022). <https://doi.org/10.1038/s41586-021-04139-1>

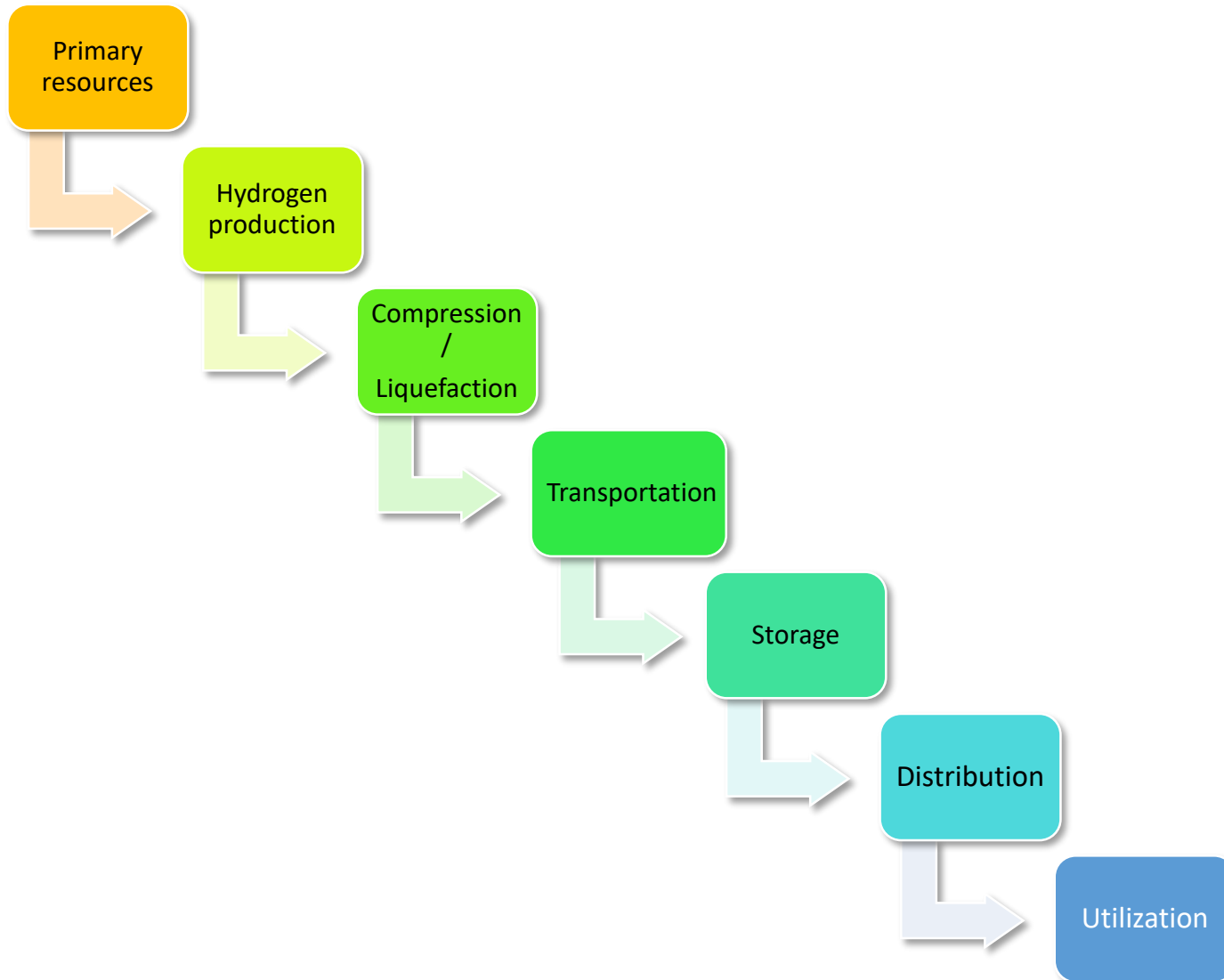


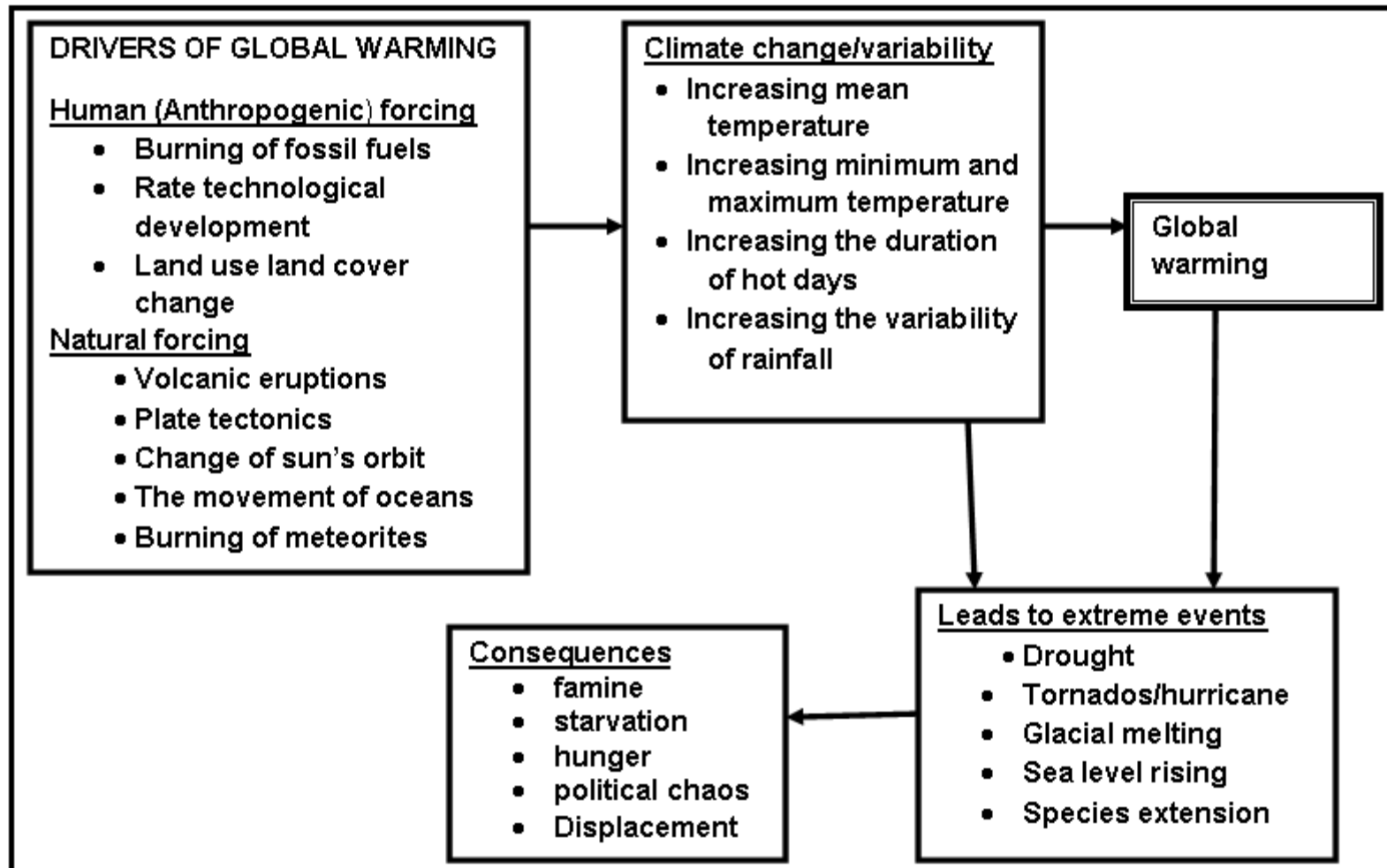
FCH, Hydrogen-powered aviation, May 2020

- ❑ Worldwide, flights produced **915 million tonnes** of CO<sub>2</sub> in 2019. Globally, humans produced over 43 billion tonnes of CO<sub>2</sub>.
- ❑ The global aviation industry produces around **2.1%** of all human-induced CO<sub>2</sub> emissions
- ❑ Aviation is responsible for **12%** of CO<sub>2</sub> emissions from all transport sources (compared to 74% from road transport)
- ❑ Around **80%** of CO<sub>2</sub> emissions are emitted from flights of over 1500 km



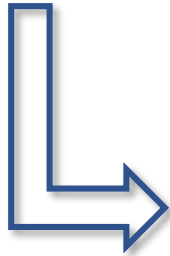




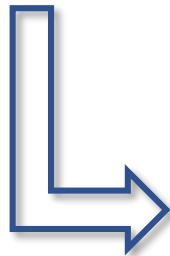


Berlie, Arega, Global Warming: A Review of the Debates on the Causes, Consequences and Politics of Global Response, Journal of Geography, 2018

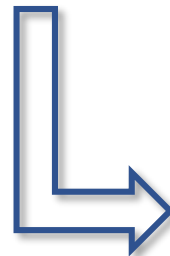
Low carbon



Carbon neutral



Carbon-free



Carbon negative



# Thanks for your attention.

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